



N°	MATERIAL										QTY
1	PIPE 2.1/2" SCH-10S ASTM A312 TP-316L(SEAMLESS)										22m
2	WN FLANGE DN65 PN16 DIN2633 BW ASTM A312 TP-316L										9
3	WN FLANGE DN50 PN16 DIN2633 BW ASTM A312 TP-316L										1
4	ELBOW 90° DN65 THICKNESS 2.9MM5 RADIUS 3D BW ASTM A312 TP-316L										7
5	ELBOW 45° DN65 THICKNESS 2.9MM5 RADIUS 3D BW ASTM A312 TP-316L										3
6	REDUCTION DN60-DN50 ASTM A312 TP-316L SCHEDULE 10S										1
7	GASKET DN60 PN16 3MM5 DIN2690 KLINGERSIL C-4430										5
8	GASKET DN50 PN16 3MM5 DIN2690 KLINGERSIL C-4430										1
9	BOLTS M16X70 A4-80 DN933										24
10	GROWER WASHERS M16 A4-80 DN125										48
11	NUTS M16 A4-80 DN934										24

Rev.	Modification								Date	Name			
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Tolerance for dimensions without tol. according to ISO 2768-mK													
More than		0.5	3	6	30	120	400	2000	Drawn	Date	Name	Material	
Less		3	6	30	120	400	1000	4000					
Machine Tool		±	±	±	±	±	±	±	Checked			Weight (kg)	
Welded		0.1	0.1	0.2	0.3	0.5	0.8	1.2					
Customer:		0.5	1	1.5	2	3	Format: 6	Title			BU		
2558-ALINVEST								A2	OXYGEN LINE DN65 TO MELTER1				
								Scale: 1:50	---				
									TOP TO TOP				
<div>insertec</div> <div>Furnaces &amp; Refractories</div>								Project Methode:	Part Number				Revision
									2558-3311-TMT-ESR30				B
								Customer Number				Sheet 1/1	